

# 2010

Cast Stone Institute  
Excellence Awards

## Winners



# Residential Excellence

## Baron Residence Staff Quarters Dallas, Texas

**Producer Member:**  
**Dallas Cast Stone Co.**

Architect: **Robert A. M. Stern Architects**  
Mason: **Dee Brown Inc.**

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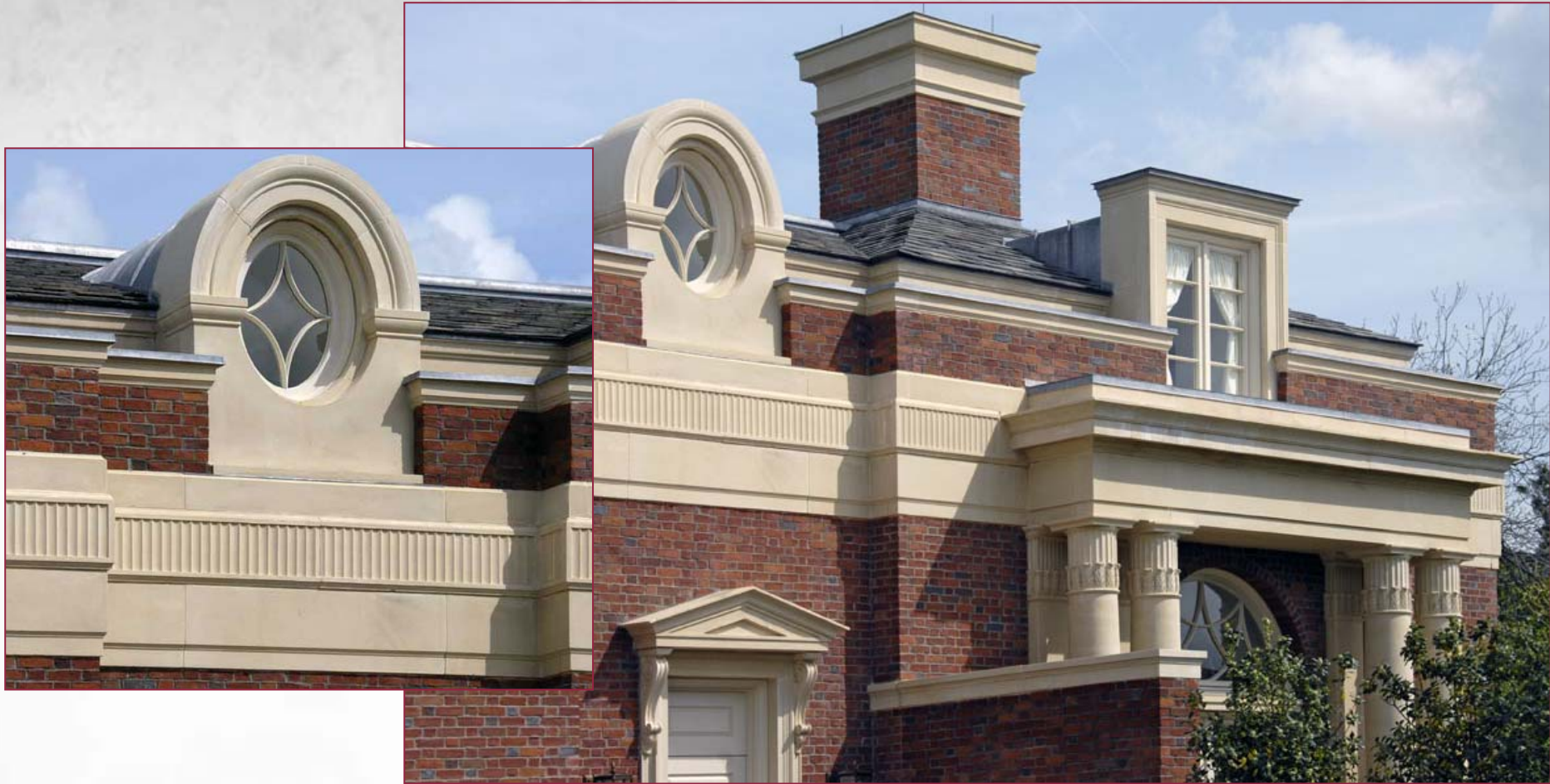


**What is the scope of the project?**

This project was an addition to the Baron Estates. The Staff Quarters were designed to mimic the original house on the property which was built in the 1990's.

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**What is the role of Cast Stone?**

The Staff Quarters consist of large base pieces, load bearing Corinthian columns, entablature, window and dormer surrounds, belt, cornice, and chimney caps.

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**How was cast stone critical to the success of this project?**

The Cast Stone was manufactured on the original house in the 1990's. Ten years later the same mix design was used for the Staff Quarters. Some noteworthy challenges of the project were the second story fluted band, solid columns with Corinthian caps, and pediment stone. The use of cast stone was critical to the project in that it married well with the existing structure.

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# Residential Excellence

## Private Residence #2 Pennsylvania

**Producer Member:**

**Sun Precast Company, Inc.**

Architect/Mason: *D' Alessio Inspired Architectural Designs*

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